

Item prices may have changed from those shown in this sheet. See Spears® On-line Catalog for most current pricing, updated daily.



Swing Joint Riser Assemblies



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PRICE SCHEDULE SJ-1-0910
Effective September 26, 2010
Supersedes SJ-1-1009

Quality Systems Certificate No. 293
Corporate Facilities, Sylmar, CA
Assessed to ISO 9001: 2008



Swing Joint Riser Assemblies

Many Configurations may be created and furnished by using the following Swing Joint Riser Numbering System.

X X | X X | - | X X X | X X |

Code	Swing Arm Riser Style
58	Male Buttress Threaded Riser Style
59	Cut & Solvent Cemented Riser Style

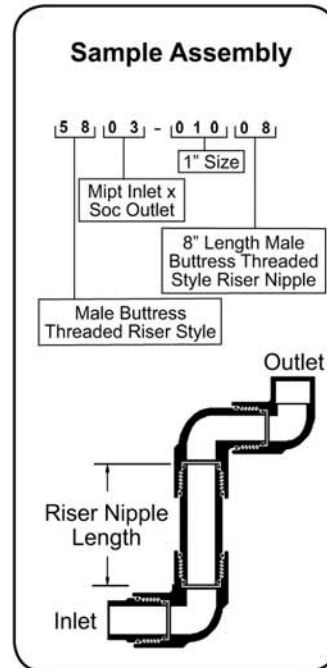
Code	Inlet x Outlet Style Combination
01	Soc x Soc
02	Spig x Soc
03	Mipt x Soc
04	Tee x Soc
05	Soc x Mipt
06	Spig x Mipt
07	Mipt x Mipt
08	Tee x Mipt
09	Soc x Mat
10	Spig x Mat
11	Mipt x Mat
12	Tee x Mat
13	Soc x Fipt
14	Spig x Fipt
15	Mipt x Fipt
16	Tee x Fipt
17	Soc x SR Fipt
18	Spig x SR Fipt
19	Mipt x SR Fipt
20	Tee x SR Fipt
21†	Gmpt 2-1/2" Npl x Mat
22	Mat x Mat
23	Mat x Mpt
24	Mat x Fipt
25	Mat x SR Fipt
26	Spig x Fbt
27	Spig x Fat
28	Extended Spig x Fipt
29	Extended Spig x Mipt
30	Open
31†	Mipt x Gmpt 2-1/2" Npl
32†	Gmpt 2-1/2" Npl x Fipt
33†	Gmpt 2-1/2" Npl x Soc
34†	Gmpt 2-1/2" Npl x SR Fipt
35†	Soc x Gmpt 2-1/2" Npl
36†	Spig x Gmpt 2-1/2" Npl
37†	Gmpt x Gmpt 2-1/2" Npl
38†	Tee x Gmpt 2-1/2" Npl
39†	Gmpt 2-1/2" Npl x Mipt
40†	Open
41†	Mipt x Gmpt 3" Npl
42†	Gmpt 3" Npl x Fipt
43†	Gmpt 3" Npl x Soc
44†	Gmpt 3" Npl x SR Fipt
45†	Soc x Gmpt 3" Npl
46†	Spig x Gmpt 3" Npl
47†	Gmpt x Gmpt 3" Npl
48†	Tee x Gmpt 3" Npl
49†	Gmpt 3" Npl x Mipt
50†	Gmpt 3" Npl x Mat

Code	Inlet x Outlet Style Combination
51‡	Soc x Soc Multi-Ell
52‡	Spig x Soc Multi-Ell
53‡	Mipt x Soc Multi-Ell
54‡	Tee x Soc Multi-Ell
55‡	Soc x Mipt Multi-Ell
56‡	Spig x Mipt Multi-Ell
57‡	Mipt x Mipt Multi-Ell
58‡	Tee x Mipt Multi-Ell
59‡	Soc x Mat Multi-Ell
60‡	Spig x Mat Multi-Ell
61‡	Mipt x Mat Multi-Ell
62‡	Tee x Mat Multi-Ell
63‡	Soc x Fipt Multi-Ell
64‡	Spig x Fipt Multi-Ell
65‡	Mipt x Fipt Multi-Ell
66‡	Tee x Fipt Multi-Ell
67‡	Soc x SR Fipt Multi-Ell
68‡	Spig x SR Fipt Multi-Ell
69‡	Mipt x SR Fipt Multi-Ell
70‡	Tee x SR Fipt Multi-Ell
71‡‡	Soc x Gmpt 2-1/2" Npl Multi-Ell
72‡‡	Spig x Gmpt 2-1/2" Npl Multi-Ell
73‡‡	Mipt x Gmpt 2-1/2" Npl Multi-Ell
74‡‡	Tee x Gmpt 2-1/2" Npl Multi-Ell
75‡‡	Soc x Gmpt 3" Npl Multi-Ell
76‡‡	Spig x Gmpt 3" Npl Multi-Ell
77‡‡	Mipt x Gmpt 3" Npl Multi-Ell
78‡‡	Tee x Gmpt 3" Npl Multi-Ell
79‡‡	Gmpt 3" Npl x Mipt Multi-Ell
80‡‡	Gmpt 3" Npl x Soc Multi-Ell
81‡‡	Gmpt 3" Npl x Gmpt 3" Npl Multi-Ell
82‡	Mat x Mat Multi-Ell
83	Mipt x Mat Top Mount
84	Open
85	Open
86	Open
87	Open
88	Bsp x Bsp Multi-Ell
89	Bsp x Bsp Top Mount
90	Bsp x Mat
91	Bsp x Mipt
92	Mipt x Bsp
93	Bsp x Bsp
94	Astm Soc x Bsp
95	Astm Spig x Bsp
96	Din Spig x Bsp
97	Din Spig x Mipt
98	Jis Spig x Jis Mipt
99	Jis Spig x Mipt

Code	Size
010	1"
132	1" x 1-1/4"
133	1" x 1-1/2"
012	1-1/4"
015	1-1/2"
168	1-1/4" x 1"
169	1-1/4" x 1-1/2"
211	1-1/2" x 1"
212	1-1/2" x 1-1/4"
249	2" x 1" (Tee)
250	2" x 1-1/4" (Tee)
251	2" x 1-1/2" (Tee)

Riser Nipple Length	
Code	Size
5800 Series[†] Male Buttress Threaded Style	
08	8"
10	10"
12	12"
14	14"
16	16"
18	18"
20	20"
24	24"
5900 Series^{**} Cut & Solvent Cemented Style	
00	(No Nipple)
06	6"
07	7"
08	8"
10	10"
11	11"
12	12"
13	13"
14	14"
15	15"
16	16"
17	17"
18	18"
19	19"
20	20"
21	21"
22	22"
23	23"
24	24"

* Buttress Threaded Riser Lengths may be extended with the use of Riser Extension Couplings.
 ** Additional Nipple lengths are available. Please contact your servicing Spears® Regional Distribution Center.



† Gmpt - A 2-1/2" Toe Nipple is solvent cemented in place. If a 3" Nipple is required, change the first digit from a "3" to a "4".

EXAMPLE:
 38 = Tee x 2-1/2" Gmpt
 48 = Tee x 3" Gmpt

‡ Multi-Ell - Two additional Elbows are located at the outlet of the Swing Joint Riser to allow 360° adjustment.

Swing Joint Riser Assemblies



Most common configurations of Swing Joint Risers appear on the following pages. For those not shown, you may use the following worksheet to create various configurations. For assistance, please contact your servicing Spears® Regional Distribution Center.

Ordering Male Buttress Thread Riser Nipple Lengths Not Listed in Catalog

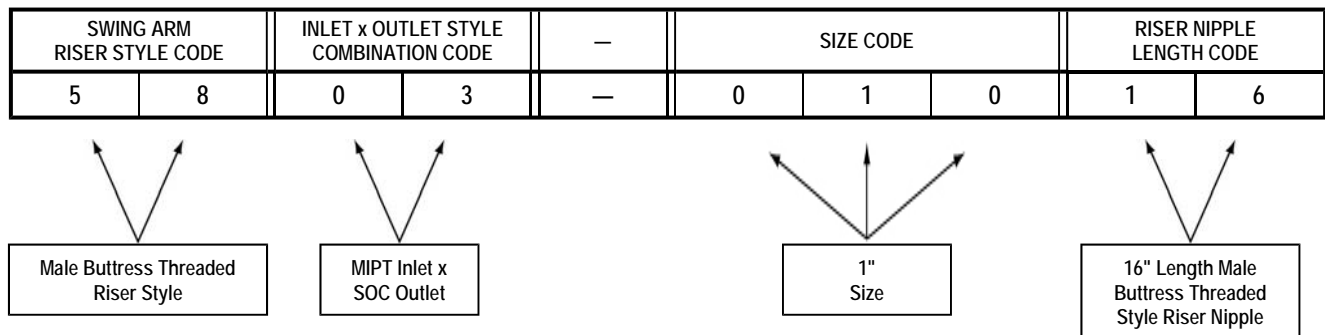
Swing Joint Risers on the following pages are shown with 8", 10", and 12" Nipple Lengths (LG). Additional standard Nipple lengths of 14", 16", 18", 20" and 24", plus virtually any custom lengths are available.

To order desired standard riser nipple length, replace the last two digits of the listed part number with the desired length in inches.

Example: 5805-01016 = 16" Nipple Length
 5805-01018 = 18" Nipple Length

Contact your servicing Spears® Regional Distribution Center for pricing on these additional standard lengths or for custom produced nipple lengths.

Sample



Worksheet

SWING ARM RISER STYLE CODE		INLET x OUTLET STYLE COMBINATION CODE		—	SIZE CODE			RISER NIPPLE LENGTH CODE	
				—					
				—					
				—					
				—					
				—					
				—					
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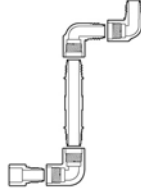
For additional information, please refer to Spears® SWING JOINT RISER ASSEMBLIES - SJ-2, SWING JOINT RISER SPECIALTY OUTLETS - SJ-2B, and SWING JOINT RISER INSTALLATION INFORMATION - SJ-3.



Swing Joint Riser Assemblies

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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SOC Inlet x MIPT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5805-01008	1 X8LG	25	0	030	49.21
5805-01010	1 X10LG	25	0	030	51.85
5805-01012	1 X12LG	25	0	030	54.68
5805-01208	1-1/4 X8LG	20	0	030	65.37
5805-01210	1-1/4 X10LG	20	0	030	68.81
5805-01212	1-1/4 X12LG	20	0	030	72.41
5805-16808	1-1/4X1 X8LG	20	0	030	65.37
5805-16810	1-1/4X1 X10LG	20	0	030	68.81
5805-16812	1-1/4X1 X12LG	20	0	030	72.41
5805-16908	1-1/4X1-1/2 X8LG	20	0	030	65.37
5805-16910	1-1/4X1-1/2 X10LG	20	0	030	68.81
5805-16912	1-1/4X1-1/2 X12LG	20	0	030	72.41
5805-01508	1-1/2 X8LG	15	0	030	79.61
5805-01510	1-1/2 X10LG	15	0	030	83.65
5805-01512	1-1/2 X12LG	15	0	030	88.01

SOC Inlet x MAT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5809-01008	1 X8LG	25	0	030	49.21
5809-01010	1 X10LG	25	0	030	51.85
5809-01012	1 X12LG	25	0	030	54.68
5809-01208	1-1/4 X8LG	20	0	030	65.37
5809-01210	1-1/4 X10LG	20	0	030	68.81
5809-01212	1-1/4 X12LG	20	0	030	72.41
5809-01508	1-1/2 X8LG	15	0	030	79.61
5809-01510	1-1/2 X10LG	15	0	030	83.65
5809-01512	1-1/2 X12LG	15	0	030	88.01

SPIG Inlet x MIPT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

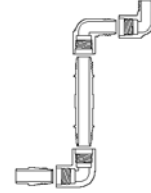
5806-01008	1 X8LG	25	0	030	49.21
5806-01010	1 X10LG	25	0	030	51.85
5806-01012	1 X12LG	25	0	030	54.68
5806-01208	1-1/4 X8LG	20	0	030	65.37

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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SPIG Inlet x MIPT Outlet (continued)

5806-01210	1-1/4 X10LG	20	0	030	68.81
5806-01212	1-1/4 X12LG	20	0	030	72.41
5806-16808	1-1/4X1 X8LG	20	0	030	65.37
5806-16810	1-1/4X1 X10LG	20	0	030	68.81
5806-16812	1-1/4X1 X12LG	20	0	030	72.41
5806-16908	1-1/4X1-1/2 X8LG	20	0	030	65.37
5806-16910	1-1/4X1-1/2 X10LG	20	0	030	68.81
5806-16912	1-1/4X1-1/2 X12LG	20	0	030	72.41
5806-01508	1-1/2 X8LG	15	0	030	79.61
5806-01510	1-1/2 X10LG	15	0	030	83.65
5806-01512	1-1/2 X12LG	15	0	030	88.01

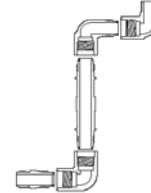
SPIG Inlet x MAT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5810-01008	1 X8LG	25	0	030	49.21
5810-01010	1 X10LG	25	0	030	51.85
5810-01012	1 X12LG	25	0	030	54.68
5810-01208	1-1/4 X8LG	20	0	030	65.37
5810-01210	1-1/4 X10LG	20	0	030	68.81
5810-01212	1-1/4 X12LG	20	0	030	72.41
5810-01508	1-1/2 X8LG	15	0	030	79.61
5810-01510	1-1/2 X10LG	15	0	030	83.65
5810-01512	1-1/2 X12LG	15	0	030	88.01

MIPT Inlet x MIPT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5807-01008	1 X8LG	25	0	030	49.21
5807-01010	1 X10LG	25	0	030	51.85
5807-01012	1 X12LG	25	0	030	54.68
5807-01208	1-1/4 X8LG	20	0	030	65.37
5807-01210	1-1/4 X10LG	20	0	030	68.81
5807-01212	1-1/4 X12LG	20	0	030	72.41
5807-16808	1-1/4X1 X8LG	20	0	030	65.37
5807-16810	1-1/4X1 X10LG	20	0	030	68.81
5807-16812	1-1/4X1 X12LG	20	0	030	72.41
5807-16908	1-1/4X1-1/2 X8LG	20	0	030	65.37
5807-16910	1-1/4X1-1/2 X10LG	20	0	030	68.81
5807-16912	1-1/4X1-1/2 X12LG	20	0	030	72.41

Swing Joint Riser Assemblies

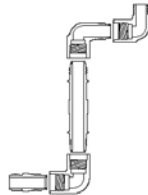


Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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MIPT Inlet x MIPT Outlet (continued)

5807-01508	1-1/2 X8LG	15	0	030	79.61
5807-01510	1-1/2 X10LG	15	0	030	83.65
5807-01512	1-1/2 X12LG	15	0	030	88.01

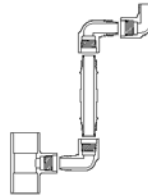
MIPT Inlet x MAT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5811-01008	1 X8LG	25	0	030	49.21
5811-01010	1 X10LG	25	0	030	51.85
5811-01012	1 X12LG	25	0	030	54.68
5811-01208	1-1/4 X8LG	20	0	030	65.37
5811-01210	1-1/4 X10LG	20	0	030	68.81
5811-01212	1-1/4 X12LG	20	0	030	72.41
5811-01508	1-1/2 X8LG	15	0	030	79.61
5811-01510	1-1/2 X10LG	15	0	030	83.65
5811-01512	1-1/2 X12LG	15	0	030	88.01

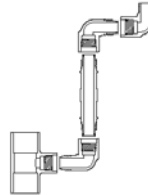
SOC TEE Inlet x MIPT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5808-24908	2X1 X8LG	15	0	030	70.24
5808-24910	2X1 X10LG	15	0	030	74.01
5808-24912	2X1 X12LG	15	0	030	77.95
5808-25008	2X1-1/4 X8LG	15	0	030	85.77
5808-25010	2X1-1/4 X10LG	15	0	030	90.29
5808-25012	2X1-1/4 X12LG	10	0	030	95.03
5808-25108	2X1-1/2 X8LG	10	0	030	113.41
5808-25110	2X1-1/2 X10LG	10	0	030	119.54
5808-25112	2X1-1/2 X12LG	10	0	030	126.03

SOC TEE Inlet x MAT Outlet



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5812-24908	2X1 X8LG	15	0	030	70.24
5812-24910	2X1 X10LG	15	0	030	74.01
5812-24912	2X1 X12LG	15	0	030	77.95

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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SOC TEE Inlet x MAT Outlet (continued)

5812-25008	2X1-1/4 X8LG	20	0	030	85.77
5812-25010	2X1-1/4 X10LG	15	0	030	90.29
5812-25012	2X1-1/4 X12LG	15	0	030	95.03
5812-25108	2X1-1/2 X8LG	10	0	030	113.41
5812-25110	2X1-1/2 X10LG	10	0	030	119.54
5812-25112	2X1-1/2 X12LG	10	0	030	126.03

SOC Inlet x MIPT Outlet Multi Ell



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5855-01008	1 X8LG	20	0	030	71.09
5855-01010	1 X10LG	15	0	030	76.46
5855-01012	1 X12LG	15	0	030	79.10
5855-01208	1-1/4 X8LG	20	0	030	90.68
5855-01210	1-1/4 X10LG	15	0	030	96.04
5855-01212	1-1/4 X12LG	15	0	030	98.68
5855-01508	1-1/2 X8LG	10	0	030	110.15
5855-01510	1-1/2 X10LG	10	0	030	115.46
5855-01512	1-1/2 X12LG	10	0	030	118.12

SPIG Inlet x MIPT Outlet Multi-Ell



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5856-01008	1 X8LG	20	0	030	71.09
5856-01010	1 X10LG	15	0	030	76.46
5856-01012	1 X12LG	15	0	030	79.10
5856-01208	1-1/4 X8LG	20	0	030	90.68
5856-01210	1-1/4 X10LG	15	0	030	96.04
5856-01212	1-1/4 X12LG	15	0	030	98.68
5856-01508	1-1/2 X8LG	10	0	030	110.15
5856-01510	1-1/2 X10LG	10	0	030	115.46
5856-01512	1-1/2 X12LG	10	0	030	118.12



Swing Joint Riser Assemblies

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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MIPT Inlet x MIPT Outlet Multi-EII



8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5857-01008	1 X8LG	20	0	030	71.09
5857-01010	1 X10LG	15	0	030	76.46
5857-01012	1 X12LG	15	0	030	79.10
5857-01208	1-1/4 X8LG	20	0	030	90.68
5857-01210	1-1/4 X10LG	15	0	030	96.04
5857-01212	1-1/4 X12LG	15	0	030	98.68
5857-01508	1-1/2 X8LG	10	0	030	110.15
5857-01510	1-1/2 X10LG	10	0	030	115.46
5857-01512	1-1/2 X12LG	10	0	030	118.12

TEE Inlet x MIPT Outlet Multi-EII

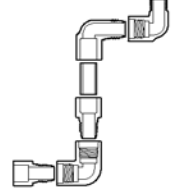


8"-10"-12" Nipple Length (LG) shown. See page 2 for ordering other lengths.

5858-24908	2X1 X8LG	15	0	030	101.60
5858-24910	2X1 X10LG	15	0	030	109.22
5858-24912	2X1 X12LG	10	0	030	112.99
5858-25008	2X1-1/4 X8LG	10	0	030	129.55
5858-25010	2X1-1/4 X10LG	10	0	030	137.18
5858-25012	2X1-1/4 X12LG	10	0	030	140.99
5858-25108	2X1-1/2 X8LG	10	0	030	157.34
5858-25110	2X1-1/2 X10LG	10	0	030	164.90
5858-25112	2X1-1/2 X12LG	10	0	030	168.74

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Solvent Cemented Riser Nipple Style SOC Inlet x MIPT Outlet



Assembly Without Nipple (part numbers ending in "00") & Optional Factory Assembled Unit With Customer Specified Nipple Length (see below)

5905-01000	1	1	10	030	40.28
5905-010__*	1	25	0	030	67.26
5905-010__**	1	25	0	030	76.46
5905-01200	1-1/4	1	10	030	53.29
5905-012__*	1-1/4	20	0	030	89.68
5905-012__**	1-1/4	20	0	030	101.96
5905-01500	1-1/2	1	8	030	66.29
5905-015__*	1-1/2	15	0	030	103.69
5905-015__**	1-1/2	15	0	030	117.83

Factory Assembled With Solvent Cemented Riser

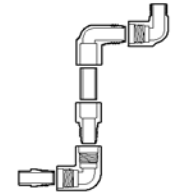
Specify desired nipple length by filling in blank at end of Part Number with appropriate two-digit code (06 - 24) representing 1" increments.

* = Pricing for assembly with 6" to 18" length cemented Riser Nipple

** = Pricing for assembly with 19" to 24" length cemented Riser Nipple

Note: Cement Assembled Risers are Non-cancelable and Non-Returnable

Solvent Cemented Riser Nipple Style SPIG Inlet x MIPT Outlet



Assembly Without Nipple (part numbers ending in "00") & Optional Factory Assembled Unit With Customer Specified Nipple Length (see below)

5906-01000	1	1	10	030	40.28
5906-010__*	1	25	0	030	67.26
5906-010__**	1	25	0	030	76.46
5906-01200	1-1/4	1	10	030	53.29
5906-012__*	1-1/4	20	0	030	89.68
5906-012__**	1-1/4	20	0	030	101.96
5906-01500	1-1/2	1	8	030	66.29
5906-015__*	1-1/2	15	0	030	103.69
5906-015__**	1-1/2	15	0	030	117.83

Swing Joint Riser Assemblies



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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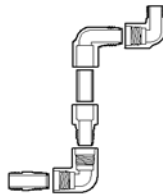
Solvent Cemented Riser Nipple Style (continued) SPIG Inlet x MIPT Outlet

Factory Assembled With Solvent Cemented Riser

Specify desired nipple length by filling in blank at end of Part Number with appropriate two-digit code (06 - 24) representing 1" increments.

* = Pricing for assembly with 6" to 18" length cemented Riser Nipple
 ** = Pricing for assembly with 19" to 24" length cemented Riser Nipple

Note: Cement Assembled Risers are Non-cancelable and Non-Returnable



Solvent Cemented Riser Nipple Style MIPT Inlet x MIPT Outlet

Assembly Without Nipple (part numbers ending in "00") & Optional Factory Assembled Unit With Customer Specified Nipple Length (see below)

5907-01000	1	1	10	030	40.28
5907-010__*	1	25	0	030	67.26
5907-010__**	1	25	0	030	76.46
5907-01200	1-1/4	1	10	030	53.29
5907-012__**	1-1/4	10	0	030	101.96
5907-012__*	1-1/4	15	0	030	89.68
5907-01500	1-1/2	1	8	030	66.29
5907-015__*	1-1/2	15	0	030	103.69
5907-015__**	1-1/2	0	0	030	117.83

Factory Assembled With Solvent Cemented Riser

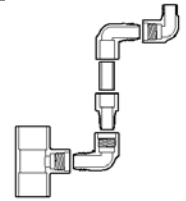
Specify desired nipple length by filling in blank at end of Part Number with appropriate two-digit code (06 - 24) representing 1" increments.

* = Pricing for assembly with 6" to 18" length cemented Riser Nipple
 ** = Pricing for assembly with 19" to 24" length cemented Riser Nipple

Note: Cement Assembled Risers are Non-cancelable and Non-Returnable

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Solvent Cemented Riser Nipple Style SOC TEE Inlet x MIPT Outlet



Assembly Without Nipple (part numbers ending in "00") & Optional Factory Assembled Unit With Customer Specified Nipple Length (see below)

5908-24900	2X1	1	8	030	47.39
5908-249__*	1	15	0	030	79.33
5908-249__**	1	15	0	030	90.13
5908-25000	2X1-1/4	5	0	030	60.16
5908-250__*	1-1/4	15	0	030	99.83
5908-250__**	1-1/4	15	0	030	107.17
5908-25100	2X1-1/2	1	6	030	67.26
5908-251__*	1/2	10	0	030	105.28
5908-251__**	1/2	10	0	030	119.66

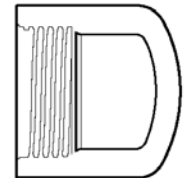
Factory Assembled With Solvent Cemented Riser

Specify desired nipple length by filling in blank at end of Part Number with appropriate two-digit code (06 - 24) representing 1" increments.

* = Pricing for assembly with 6" to 18" length cemented Riser Nipple
 ** = Pricing for assembly with 19" to 24" length cemented Riser Nipple

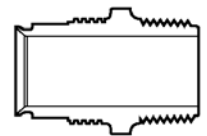
Note: Cement Assembled Risers are Non-cancelable and Non-Returnable

Cap FAT



548-010-28A	1	50	0	030	1.88
548-012-28A	1-1/4	25	0	030	2.29
548-015-28A	1-1/2	25	0	030	2.45

Outlet Adapter MAT x MIPT with O-rings



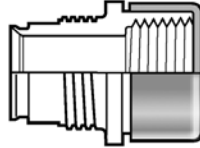
559-010-21AR	1	1	25	030	7.06
559-012-21AR	1-1/4	1	25	030	8.70
559-015-21AR	1-1/2	1	25	030	11.53



Swing Joint Riser Assemblies

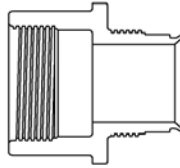
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Outlet Adapter
MAT x SR FIPT with O-rings



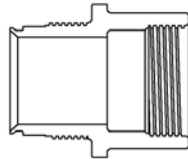
559-010-22SRAR	1	1	25	030	9.35
559-012-22SRAR	1-1/4	1	250	030	17.38
559-015-22SRAR	1-1/2	1	80	030	26.16

Outlet Adapter
FAT x MAT with O-rings



559-212-101AR	1-1/2X1-1/4	150	0	030	17.63
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Outlet Adapter
MAT x FAT with O-rings



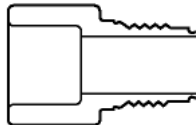
559-212-85AR	1-1/2X1-1/4	1	80	030	18.89
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Inlet Adapter
SPIG x MBT with O-rings



592-010-4AR	1	1	25	030	17.35
592-012-4AR	1-1/4	1	10	030	19.21
592-015-4AR	1-1/2	1	25	030	21.03

Inlet Adapter
SOC x MBT with O-rings



591-010-3AR	1	1	25	030	12.06
591-012-3AR	1-1/4	1	10	030	15.19
591-015-3AR	1-1/2	1	25	030	18.36

Inlet Adapter
JIS SPIG x MBT with O-rings



594-010-4AR	25	1	10	030	17.35
594-012-4AR	32	1	10	030	19.21

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Inlet Adapter (continued)
JIS SPIG x MBT with O-rings

594-015-4AR	40	1	10	030	21.03
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Inlet Adapter
DIN SPIG x MBT with O-rings



595-010-4AR	32	1	10	030	17.35
595-012-4AR	40	1	10	030	19.21
595-015-4AR	50	1	10	030	21.03

Inlet Adapters
MIPT x MBT with O-rings



596-010-4AR	1	1	25	030	14.73
596-012-4AR	1-1/4	1	10	030	17.20
596-015-4AR	1-1/2	1	25	030	19.62

Reducing Inlet Adapter
MIPT x MBT with O-rings



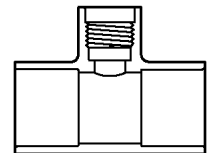
596-212-4AR	1-1/2X1-1/4	1	25	030	26.23
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Inlet Adapter
BSP x MBT with O-rings



597-010-4AR	1	1	25	030	14.73
597-012-4AR	1-1/4	1	10	030	17.20
597-015-4AR	1-1/2	1	25	030	19.62

Reducing Tee
SOC x FBT



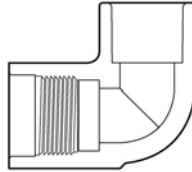
593-249-5A	2X1	30	0	030	30.78
593-250-5A	2X1-1/4	30	0	030	30.78
593-251-5A	2X1-1/2	25	0	030	30.78

Swing Joint Riser Assemblies



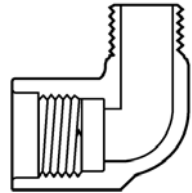
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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90° EII Outlet FBT x SOC



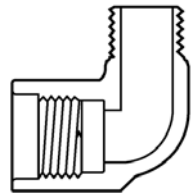
591-010-2A	1	115	0	030	19.10
591-012-2A	1-1/4	80	0	030	22.16
591-015-2A	1-1/2	1	50	030	25.17

90° Street EII Outlet FBT x MIPT



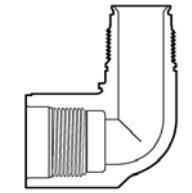
591-010-4A	1	140	0	030	16.31
591-012-4A	1-1/4	1	90	030	19.35
591-015-4A	1-1/2	1	60	030	22.37
591-168-4A	1-1/4X1	110	0	030	37.84

90° Street EII Outlet FBT x BSP



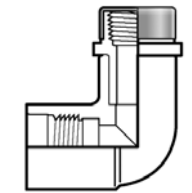
591-010-5A	1	140	0	030	19.10
591-012-5A	1-1/4	1	100	030	19.35
591-015-5A	1-1/2	60	0	030	25.17

90° Street EII Outlet FBT x MAT with O-rings



591-010-7AR	1	1	25	030	21.30
591-012-7AR	1-1/4	1	25	030	24.81
591-015-7AR	1-1/2	1	25	030	28.30
591-132-7AR	1X1-1/4	1	25	030	24.81
591-133-7AR	1X1-1/2	1	25	030	22.28
591-168-7AR	1-1/4X1	1	10	030	24.53
591-211-7AR	1-1/2X1	1	25	030	28.06
591-212-7AR	1-1/2X1-1/4	1	25	030	27.46

Special Reinforced 90° EII Outlet FBT x SR FIPT



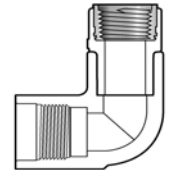
591-010-8SRA	1	15	0	030	27.12
591-012-8SRA	1-1/4	15	0	030	30.98

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Special Reinforced 90° EII Outlet (continued) FBT x SR FIPT

591-015-8SRA	1-1/2	15	0	030	33.26
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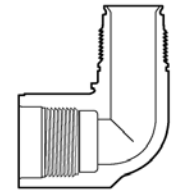
Brass Thread 90° EII Outlet FBT x FIPT with Brass Thread Insert



591-010-8BRA	1	15	0	030	33.73
591-012-8BRA	1-1/4	10	0	030	74.70
591-015-8BRA	1-1/2	10	0	030	107.99

Not intended to convey or dispense water for human consumption through drinking or cooking

90° Street EII Outlet MBT x FBT with O-rings



591-010-1AR	1	1	25	030	21.30
591-012-1AR	1-1/4	1	10	030	24.81
591-015-1AR	1-1/2	1	25	030	28.30

Riser Nipple MBT (8" Length) with O-rings



59-010-08R	1X8	1	25	030	15.70
59-012-08R	1-1/4X8	1	10	030	20.46
59-015-08R	1-1/2X8	1	25	030	25.20

Riser Nipple MBT (10" Length) with O-rings



59-010-10R	1X10	1	25	030	16.83
59-012-10R	1-1/4X10	1	10	030	21.73
59-015-10R	1-1/2X10	1	25	030	26.64

Riser Nipple MBT (12" Length) with O-rings



59-010-12R	1X12	1	25	030	19.09
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Swing Joint Riser Assemblies

Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Riser Nipple (continued)

MBT (12" Length) with O-rings

59-012-12R	1-1/4X12	1	10	030	23.53
59-015-12R	1-1/2X12	1	25	030	28.04



Riser Nipple

MBT (14" Length) with O-rings

59-010-14R	1	1	25	030	13.62
59-012-14R	1-1/4	1	15	030	16.60
59-015-14R	1-1/2	1	15	030	18.68



Riser Nipple

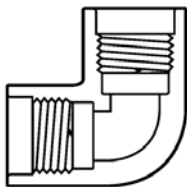
MBT (16" Length) with O-rings

59-010-16R	1	1	45	030	14.83
59-012-16R	1-1/4	1	25	030	18.52
59-015-16R	1-1/2	1	20	030	20.97



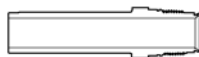
90° Street EII Outlet SOC x MBT with O-rings

593-010-1AR	1	1	25	030	21.30
593-012-1AR	1-1/4	1	10	030	24.81
593-015-1AR	1-1/2	1	25	030	28.30



90° EII Outlet FBT x FBT

591-010-6A	1	100	0	030	17.35
591-012-6A	1-1/4	1	65	030	19.35
591-015-6A	1-1/2	50	0	030	25.38

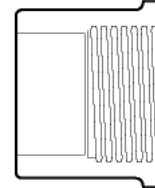


Long Spigot Inlet SPIG x MBT with O-ring (4" in length)

598-010-4AR	1	1	25	030	17.35
598-012-4AR	1-1/4	1	25	030	19.22
598-015-4AR	1-1/2	1	25	030	21.03

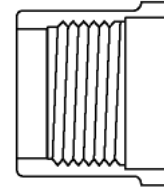
Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Reducer Bushing SPIGOT x FAT (Female Acme Thread)



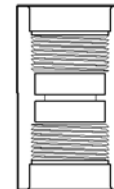
598-168-27	1-1/4X1	20	120	030	4.03
598-212-27	1-1/2X1-1/4	15	90	030	4.91
598-251-27	2X1-1/2	10	60	030	5.38

Reducer Bushing SPIGOT x FBT (Female Buttress Thread)



598-168-26	1-1/4X1	20	120	030	3.95
598-212-26	1-1/2X1-1/4	10	60	030	4.43
598-251-26	2X1-1/2	10	60	030	5.20

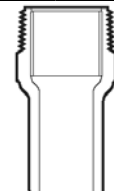
Riser Extension Coupling



May be used with 5800 Series Buttress Threaded Nipples to Extend Height of Riser

58-010-1	1	140	0	030	14.44
58-012-1	1-1/4	100	0	030	15.18
58-015-1	1-1/2	80	0	030	17.02

Special Reinforced R MIPT x SPIG Adapter



May be used with SOC Inlet or Outlet to convert to MIPT Inlet or Outlet

590-168R	1-1/4X1	50	0	030	72.84
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MIPT x SPIG Adapter



May be used with SOC Inlet or Outlet to convert to MIPT Inlet or Outlet

590-015	1-1/2	25	0	030	10.67
590-211	1-1/2X1	25	0	030	6.16
590-212	1-1/2X1-1/4	25	0	030	6.16

Swing Joint Riser Assemblies



Part Number	Size	Std Pk	Mstr Ctn	Disc Code	Price Each
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Wire Holder



Holds up to 4-wires, #12 or #14 gauge single feeder irrigation control cable. Snaps onto Spears® Swing Joint Risers.

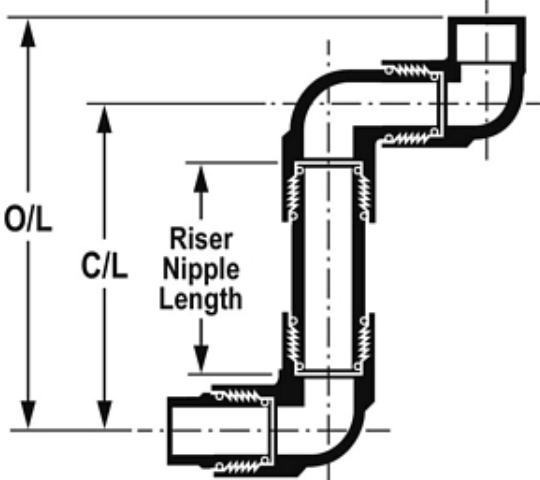
58WH-010	1	1500	0	030	2.12
58WH-012	1-1/4	450	0	030	2.31
58WH-015	1-1/2	400	0	030	2.62



Swing Joint Riser Assemblies

Swing Joint Riser Dimensions

RISER NIPPLE LENGTH (IN.)	CENTER TO CENTER C/L			OVERALL LENGTH O/L		
	1"	1-1/4"	1-1/2"	1"	1-1/4"	1-1/2"
5800 SERIES* — MALE BUTTRESS THREADED STYLE						
8	9-11/16	10-3/16	10-7/16	12-1/16	12-11/16	13-1/4
10	11-11/16	12-3/16	12-7/16	14-1/16	14-11/16	15-1/4
12	13-11/16	14-3/16	14-7/16	16-1/16	16-11/16	17-1/4
14	15-11/16	16-3/16	16-7/16	18-1/16	18-11/16	19-1/4
16	17-11/16	18-3/16	18-7/16	20-1/16	20-11/16	21-1/4
18	19-11/16	20-3/16	20-7/16	22-1/16	22-11/16	23-1/4
20	21-11/16	22-3/16	22-7/16	24-1/16	24-11/16	25-1/4
24	25-11/16	26-3/16	26-7/16	28-1/16	28-11/16	29-1/4
5900 SERIES** — CUT & SOLVENT CEMENTED STYLE						
6	9-11/16	10-3/16	10-7/16	12-1/16	12-11/16	12-1/4
7	10-11/16	11-3/16	11-7/16	13-1/16	13-11/16	14-1/4
8	11-11/16	12-3/16	12-7/16	14-1/16	14-11/16	15-1/4
9	12-11/16	13-3/16	13-7/16	15-1/16	15-11/16	16-1/4
10	13-11/16	14-3/16	14-7/16	16-1/16	16-11/16	17-1/4
11	14-11/16	15-3/16	15-7/16	17-1/16	17-11/16	18-1/4
12	15-11/16	16-3/16	16-7/16	18-1/16	18-11/16	19-1/4
13	16-11/16	17-3/16	17-7/16	19-1/16	19-11/16	20-1/4
14	17-11/16	18-3/16	18-7/16	20-1/16	20-11/16	21-1/4
15	18-11/16	19-3/16	19-7/16	21-1/16	21-11/16	22-1/4
16	19-11/16	20-3/16	20-7/16	22-1/16	22-11/16	23-1/4
17	20-11/16	21-3/16	21-7/16	23-1/16	23-11/16	24-1/4
18	21-11/16	22-3/16	22-7/16	24-1/16	24-11/16	25-1/4
19	22-11/16	23-3/16	23-7/16	25-1/16	25-11/16	26-1/4
20	23-11/16	24-3/16	24-7/16	26-1/16	26-11/16	27-1/4
21	24-11/16	25-3/16	25-7/16	27-1/16	27-11/16	28-1/4
22	25-11/16	26-3/16	26-7/16	28-1/16	28-11/16	29-1/4
23	26-11/16	27-3/16	27-7/16	29-1/16	29-11/16	30-1/4
24	27-11/16	28-3/16	28-7/16	30-1/16	30-11/16	31-1/4



BSP	=	British Standard Pipe
C/L	=	Centerline to Centerline
DIN	=	European Metric Standard
FAT	=	Female Acme Thread
FBT	=	Female Buttress Thread
FIPT	=	Female Iron Pipe Thread
GMPT	=	Glued Male Pipe Thread
JIS	=	Japanese Industrial Standard
MAT	=	Male Acme Thread
MBT	=	Male Buttress Thread
MIPT	=	Male Iron Pipe Thread
NPL	=	Nipple
O/L	=	Overall Length
SOC	=	IPS Solvent Weld Socket
SPIG	=	Spigot End
SR FIPT	=	Special Reinforced Female Iron Pipe Thread

* Buttress Threaded Riser Lengths may be extended with the use of Riser Extension Couplings.

** Additional Nipple lengths are available. Please contact your servicing Spears® Regional Distribution Center.

Swing Joint Riser Assemblies



LIMITED LIFETIME WARRANTY

Except as otherwise mandated by law or herein provided, Spears® Manufacturing Company ("Company") warrants Standard Catalog Products ("Products") which have been directly manufactured by them to be free from defects in material and workmanship for as long as the original intended end user of the Products ("End User") retains ownership and possession of the Products and complies with this Warranty ("Warranty Period"). Each other person or entity acquiring or employing the Products, including buyers, contractors and installers ("Buyer") and End Users ("Buyer/End User") agrees that this Warranty shall be effective only during the Warranty Period so long as the Products are used solely for the normal purposes for which they are intended and in conformance with industry established standards, engineering, installation, operating, and maintenance specifications, recommendations and instructions including explicit instructions by the Company; the Products are properly installed, operated and used, and have not been modified; and all the other terms of this Warranty are complied with. Any violation thereof shall void this Warranty and relieve Company from all obligations arising from this Warranty and the Products.

Upon receipt or discovery of any Products that appear questionable or defective each Buyer/End User shall promptly inspect and return any such Product to the Company at 15853 Olden Street, Sylmar, California 91342, accompanied by a letter stating the nature of any problems. If the Products are determined by Company to be defective in materials or workmanship directly provided by Company, Company, at its sole option, may either repair or replace the defective Products, or reimburse applicable Buyer/End User for the cost of such Products. The applicable Buyer/End User shall bear all applicable shipping costs. THIS SHALL BE BUYERS/END USERS' SOLE REMEDY. EACH BUYER/END USER AGREES THAT COMPANY WILL NOT BE RESPONSIBLE FOR ANY OTHER OBLIGATIONS RELATING TO THE PRODUCTS, INCLUDING ANY OTHER MATERIALS OR LABOR COSTS, LOSS OF USE OR ANY OTHER ITEM OR FOR ANY DELAYS IN COMPLYING WITH THIS WARRANTY BEYOND COMPANY'S REASONABLE CONTROL.

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Swing Joint Riser Assemblies



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The Spears® Quality Policy

It is the policy and objective of Spears® Manufacturing Company to produce a superior quality product suitable for its intended use, with regard to functionality, structural integrity, and conformance to established industry standards and practices. It is the commitment of this Company to do so in a manner which provides consistency of product quality, optimum availability, and superior customer service, while maintaining efficiency of operations and profitability necessary to perpetuate product improvement and customer satisfaction. Furthermore, it is recognized that the attainment of these objectives is the responsibility of all Company operations and personnel according to their respective functions.



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